












Date: Friday, 24/10/2008 3:31:29 PM  
 User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING LUG
Job Number	: 42945		
Estimate Number	: 11535		
P.O. Number	:	Part Number	: D30403
This Issue	: 24/10/2008 S.O. No. :	Drawing Number	: D3040 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 40492	Material	:
Written By	:	Due Date	: 07/11/2008 Qty: 30 Um: Each
Checked & Approved By	: <u>JLD 08-10-24</u>		
Comment	: Est:B 01.11.08 Revised Step 2 and Added Inspection Level 21 S M Est Rev:A Now on Waterjet 07-03-07 JLM		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B0187X04000	6061-T6 Bar .178 x 4.00	
			
	Comment: Qty.: 0.3718 f(s)/Unit Total: 11.1542 f(s)	106652 x 25 = 9.3	
	6061-T6 Bar .178" x 4.0" FB 8-11-11	105997 x 14 = 5.2	
	Material: 6061-T6 alum plate 0.188" thick	Batch: _____	
2.0	WATER JET	FLOW WATER JET	
			
	Comment: FLOW WATER JET		
	1-Cut as per Dwg D3041		
	Dwg Rev: <u>B</u> FB 8-11-11	(39)	
	Prog Rev: <u>B</u>		
	2-Deburr if necessary FB 8-11-11	CP 08/11/12 (39)	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
	FB 8-11-11	(39)	
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK	
			
	Comment: SECOND CHECK	Counted (39)	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
	Comment: PACKAGING RESOURCE #1		
	Identify and Stock		
	Location: <u>FAH</u>	8/11/12 SL	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING LUG

Job Number: 42945

Part Number: D30403

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/17 *fg*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*ME 08-11-17*

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

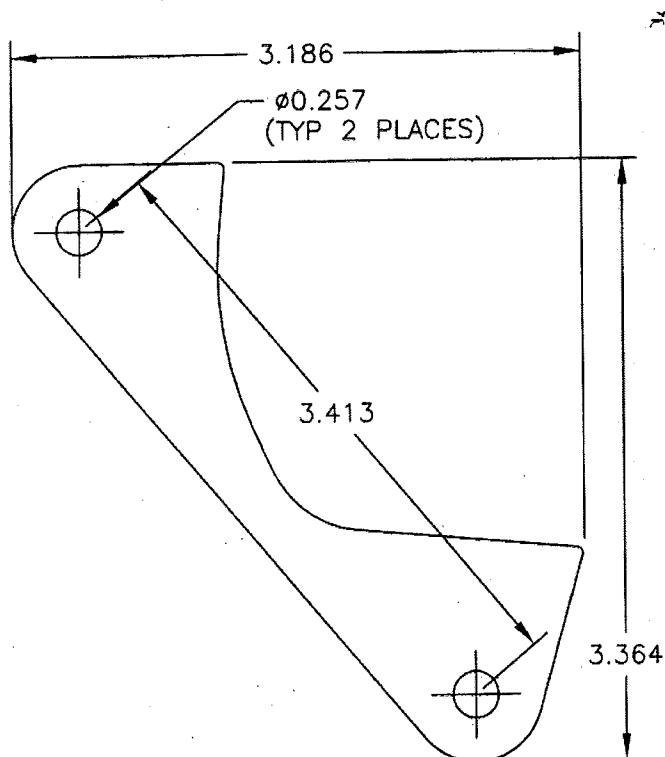
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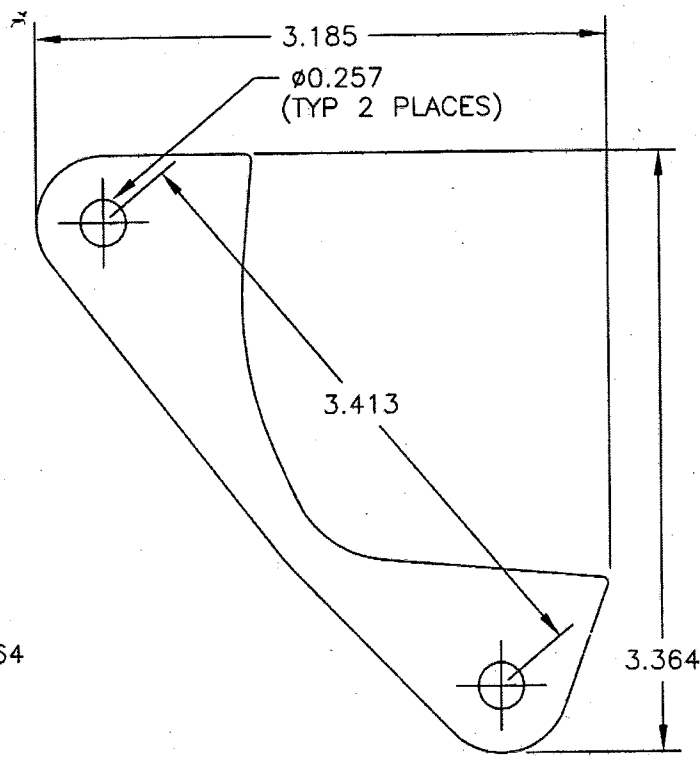


DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED H	APPROVED H	DRAWING NO. D3040	REV. B SHEET 1 OF 1
DATE 01.09.04		TITLE MOUNTING LUG	SCALE 1:1
A	01.06.27	NEW ISSUE	
B	01.09.04	CHANGED PROFILE 5 DEGREES	

RELEASED  
01.09.07



D3040-1



D3040-3

#### NOTES

- 1) MACHINE PARTS PER DRAWING FILE "D3040-B1.DWG"
- 2) MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK (REF M6061T6S.188)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 42945

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